

AMENDMENTS TO SPECIFICATION

Please amend the paragraphs on page 11, line 16 to page 12, line 10, as follows:

Figure 7A is an elevational view of the cut surface of the embossing element of Figure 7 taken along line [[A-A]] 1-1 of Figure 7.

Figure 7B is an elevational view of the cut surface of the embossing element of Figure 7 taken along line [[B-B]] 2-2 of Figure 7.

Figure 7C is an elevational view of the cut surface of the embossing element of Figure 7 taken along line [[C-C]] 3-3 of Figure 7.

Figure 7D is an elevational view of the cut surface of the embossing element of Figure 7 taken along line [[D-D]] 4-4 of Figure 7.

Figure 7E is an elevational view of the cut surface of the embossing element of Figure 7 taken along line [[E-E]] 5-5 of Figure 7.

Figure 7F is an elevational view of the cut surface of the embossing element of Figure 7 taken along line [[F-F]] 6-6 of Figure 7.

Please amend the paragraphs on page 21, line 6 to page 22, line 4, as follows:

With reference to figures 7A through 7C, these figures illustrate the cut surfaces formed by lines [[A-A]] 1-1 through [[C-C]] 3-3, respectively, of the embossing element 300. With respect to Figure 7B, this figure illustrates the cross-section taken along line [[B-B]] 2-2 of Figure 7 wherein the side walls 302 and top wall 304 of the embossing element in this area are substantially linear, however, as can be appreciated from each of Figure 7A and 7C, the side walls 302 may be contoured in any manner by way of the three-dimensional laser engraving process in order to form curvilinear side walls as

well as substantially spherical surfaces. As can be appreciated throughout, the three-dimensional laser engraving process is carried out utilizing software which may be readily developed to form embossing elements of any desired configuration. Further, as is discussed hereinabove, the formation of curvilinear side walls and spherical surfaces, as well as multiple elevations, are not desired nor utilized when forming rolls for printing processes. Such configurations only come to light when forming embossing rolls in a manner discussed hereinabove.

With reference now to Figures 7D through 7F, these figures likewise illustrate the cut surfaces formed by lines [[D-D]] 4-4 through [[F-F]] 6-6, respectively. Again, as is illustrated in Figure 7E, the side walls 302 of the embossing elements are substantially linear while the side walls 302 illustrated in Figures 7D and 7F are curvilinear. Further, it should be noted that variations in the curvilinear side walls 302 may be readily achieved, if desired, as can be appreciated from Figure 7D.